



GREEN POINT IS EXPANDING CONTINUOUSLY WORLDWIDE. PLEASE CONTACT YOUR REGIONAL HEAD OFFICE FOR MORE INFORMATION.

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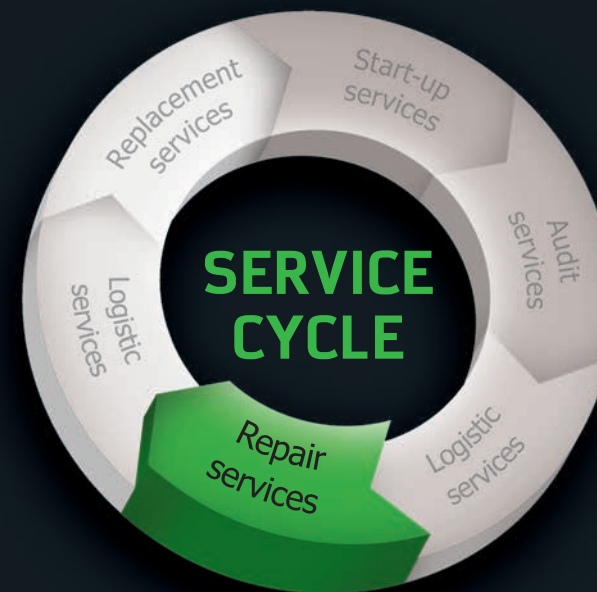
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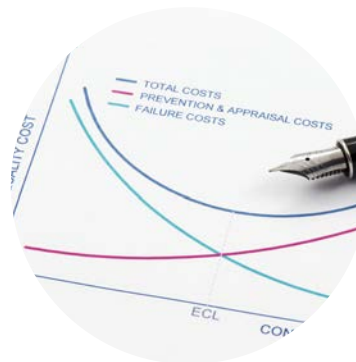
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# PREVENTIVE MAINTENANCE





## REPAIR SERVICES : PREVENTIVE MAINTENANCE

Preventive maintenance is one of the services offered within the Green Point Service Cycle and it is one the most important steps to guarantee extended life and efficient operation to your compressor avoiding unplanned down time that would result in production loss and waste of products.

Through a flat rate offer, which allows careful cost planning, the Preventive Maintenance service offered by Green Point will re-instate the optimal working conditions of your compressor and, most importantly, will identify potential dangerous condition through a careful and detailed inspection.

Recommended intervals for Preventive Maintenance can be different depending on the application.

The suggested ranges are listed in the table below:

- o Low temperature application  
20.000/25.000 hours
- o Medium temperature application  
30.000/35.000 hours
- o Air conditioning application  
35.000/40.000 hours

The above intervals may be subject to variation depending on the actual status of your compressor/system. A more precise indication of when and if Preventive Maintenance is due, can be achieved by performing regular compressor audits. The Audit Services allow a precise identification of warning signs suggesting to anticipate the Preventive Maintenance.

The Preventive maintenance is carried out by each Green Point workshop following consistent procedures and the systematic replacement of Original Spare Parts included in the Quality Kits.

The Quality Kits are identified by BITZER as those components normally subject to wear and the replacement of which will guarantee a safe, reliable and efficient operation of your compressor.

Compressor technology	Item	Remarks
Reciprocating compressors	Gasket set	
	Piston Rings	
	Valve plates	
	Bearing bushes	
	Pressure relief valves	
	Shaft seal	For open type only
Screw compressors	Gasket set	
	Roller bearing kit	
	Lip seal	
	Check valve	
	Piston rings	
	Pressure relieve valve	
	Oil filter	
	Capacity regulator pistons	HS/OS 53, 64 and 74 serie
	Sliding ring	Where not included in gasket set
Shaft seal	For open type only	